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Page 74 Group 30 Instrumentation, VNL, VNM Service Procedures W3002502 W3002503 Fig. 80: Fig. 81: When all five pins are inserted into the Center Circuit Board, seat the CAUTION tach/speedo gauge pins while guiding the tabs on the sides of the gauges To avoid damaging the gauges, do not pull on the into the notches on the housing.

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Operator's Manual VNL and VNM. Foreword ... The service information contained in this manual gives the ... This Operator's Manual covers Volvo VN-series vehicles manufactured by Volvo Trucks North America, Inc. with any of the following designations: VNL42T VNM42T VNL42 VNM42

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Most Volvo VN 630's you'll find on the aftermarket will have an automated manual transmission. Volvo's 12-speed I-shift transmission have shown good reliability in the automated manual transmission segment. One of the disadvantages of the older model VN 630's is that they don't have the new I-See technology.

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