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Technical Resource Manual This manual was created from technical articles that were published in Engine Professional



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magazine. The AERA Technical Department reviewed the first 10 years of the magazine, selected articles they felt would be beneficial to the machine shop, and created this manual.

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torque specifications are shown in foot-pounds in bold type . Torque specifications are shown either as an exact figure, or a specific range . Follow any special instructions or multi-step directions carefully to assure correct

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TorkSpec - Knowledge for ... Peak  
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## **Engine Torques**

Originally postet by "gary477 "10.17 is FE block deck height The MEL block deck height must be greater than 10.17 .

Take the 1958 430 CID, for example, the piston compression ht is approx. 2.00, the deck clearance is between 0.009-0.025, call it 0.017, con rod is

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6.60, half the 3.70 stroke is 1.85.  $2.00 + 0.017 + 6.60 + 1.85 = 10.467$  deck ht at the valley side edge of the cylinder.  
 $10.467 + 0 \dots$

### **AERA Engine Specification Sheets**

engines, (i. e. GM uses 1.6L VIN 6) these engines that are manufactured by four different engine companies, Daewoo,

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Isuzu, Suzuki & Toyota. Others such as the Ford 5.0L VIN F have seven different records according to years used. Those different records are necessary as engine specifications or castings changed significantly

**Cylinder Head and Block Manual**  
**April 2006**

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## **MAHLE Aftermarket North America | Torque Specifications**

FA20 Engines The AERA Technical Committee offers the following information regarding the detailed main bearing installation for 2011-2018 Subaru/Toyota 2.0L FA20 engines. These engines are the result of team

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engineering from both manufacturers to produce high performance production engines.

## **Main Bearing Installation for 2011 ... - Engine Professional**

AERA Flywheel Specifications Manual  
Torque Surface AUDI 4Cylinders 1.5  
90XVNo Model 73-74 FLAT 1.6 97CRNo

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Model 82-8355 FT/LBS \*.003-.005 STEP  
1.6 97YGNo Model 75-80 .003-.005 STEP  
1.7 105 No Model 81-8354 FT/LBS FLAT  
1.8 109AEBNo Model 96-03A/T  
DRIVEPLATE 44# +90°, M/T DUAL-MASS  
FLY 44# +180° 1.8 109JN 4000  
SERIES84\*\*SEE COMMENTSFLAT

**Flywheel Manual April 2006**

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Diesel Engines The AERA Technical Committee offers the following information regarding intake manifold installation for 2002-2010 Ford 6.0L diesel engines. This information should be considered anytime engine assembly is being performed. Follow the steps listed below to properly install the intake manifold for these engines.



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## **Intake Manifold Installation for 2002-2010 Ford 6 ... - AERA**

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